

# Fast Cure Adhesive TECHNICAL DATA SHEET



# Product Description

- Industrial grade, highly durable polyether construction adhesive/sealant
- Ready to use, cures in the presence of moisture
- Will not harden, yellow, or lose its flexibility
- Superior adhesive strength for construction applications
- Weather resistant, Type II for extended water contact
- Paintable
- Smooth gunning, workable in low temperatures

### **Applications**

- All-purpose adhesive with excellent green strength. Adheres to OSB, wood EPS foam, concrete, metal, phenolic, most vinyl, PVC, ABS, and other non-asphaltic substrates. (Always check adhesion).
- Indoor / outdoor use

#### Package/Colors

- 20-oz sausage pack: Gray (61008)
- 20 count per case
- 45 cases per pallet

#### Technical Data

- Specific gravity 1.38-1.42
- Skin time 30-mins. (77°F, 50% rh)
- Non-sagging
- Tensile strength 350 psi
- Lap shear 325 psi
- Elongation 300%
- Peel adhesion 35 psi
- Hardness Shore A 45-50
- Service temp. -75°F to 350°F
- Non-corrosive, non-staining

Fast Cure Adhesive, cont'd.

## Engineering Standards

- Meets or exceeds ASTM C920, Type S, Grade NS, Class 25. Use T, NT, G, I and A
- UV stability ASTM G26, (no change at 2,000 UV-A hours)
- USDA compliant

#### **Environmental**

- Intertek Gold Certified No hazardous air pollutants (HAPS-free)
- 99% solids, no solvents
- No isocyanates
- Low VOC, less than 14-grams/liter
- Shelf life of 18-months from indicated date of manufacture when stored below 80°F
- Will not freeze

# Usage Instructions

- Apply to clean, dry, frost-free surfaces to ensure proper seal
- Application temperature of 0°F to 120°F
- Always check adhesion
- Paintable after cure, always test to ensure suitability
- Use with adequate ventilation, inhalation of vapor during application and cure may cause slight eye and throat irritation
- In case of contact with eyes, lips, or mouth flush thoroughly with water. If irritation persists, consult a physician
- Avoid repeated, prolonged contact to skin
- Refer to SDS for additional warnings and instructions

#### **Limited Warranty**

Products are free from manufacturing defects and when used according to the manufacturer's published specifications will meet the manufacturer's published performance standards for a period of ten years from the date of shipment from the factory. Sustant will, at its sole option, replace the defective product or refund the purchase price paid by the user with acceptable proof of purchase from an authorized seller. There are no other warranties, express or implied, including but not limited to any implied warranties of merchantability or fitness for a particular purpose. The user is responsible for determining the suitability of the product for the user's needs. Neither Sustant nor its manufacturers shall have a liability for any other damages, including but not limited to any indirect, special, or consequential damages, even if they have been advised of the possibility of such.

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